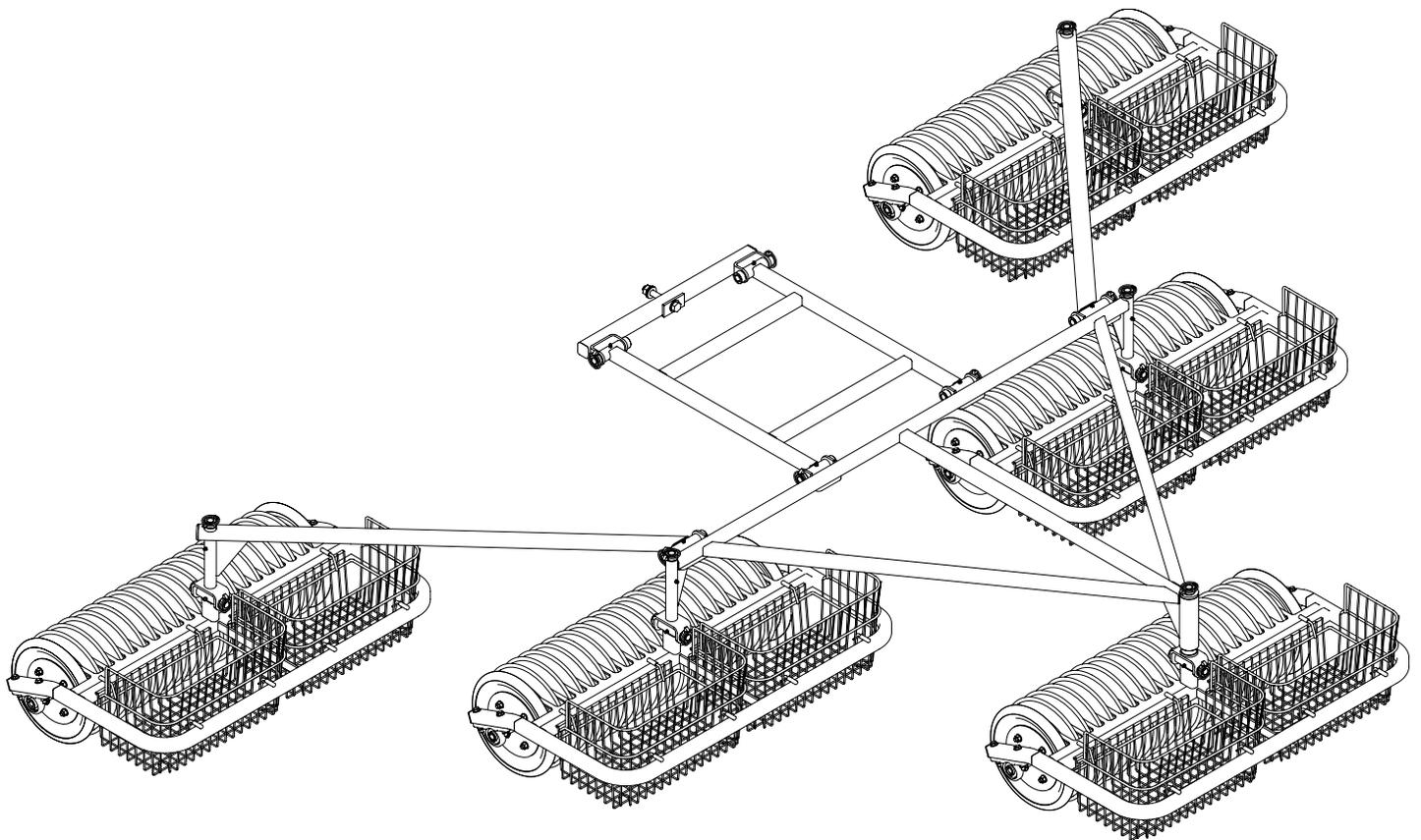




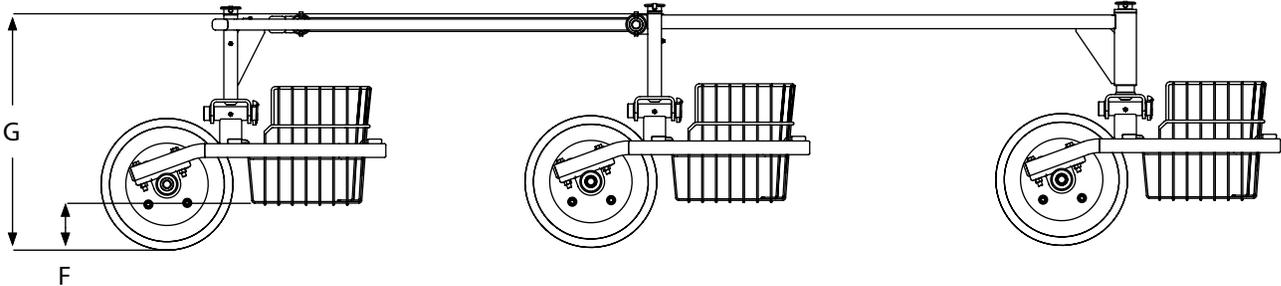
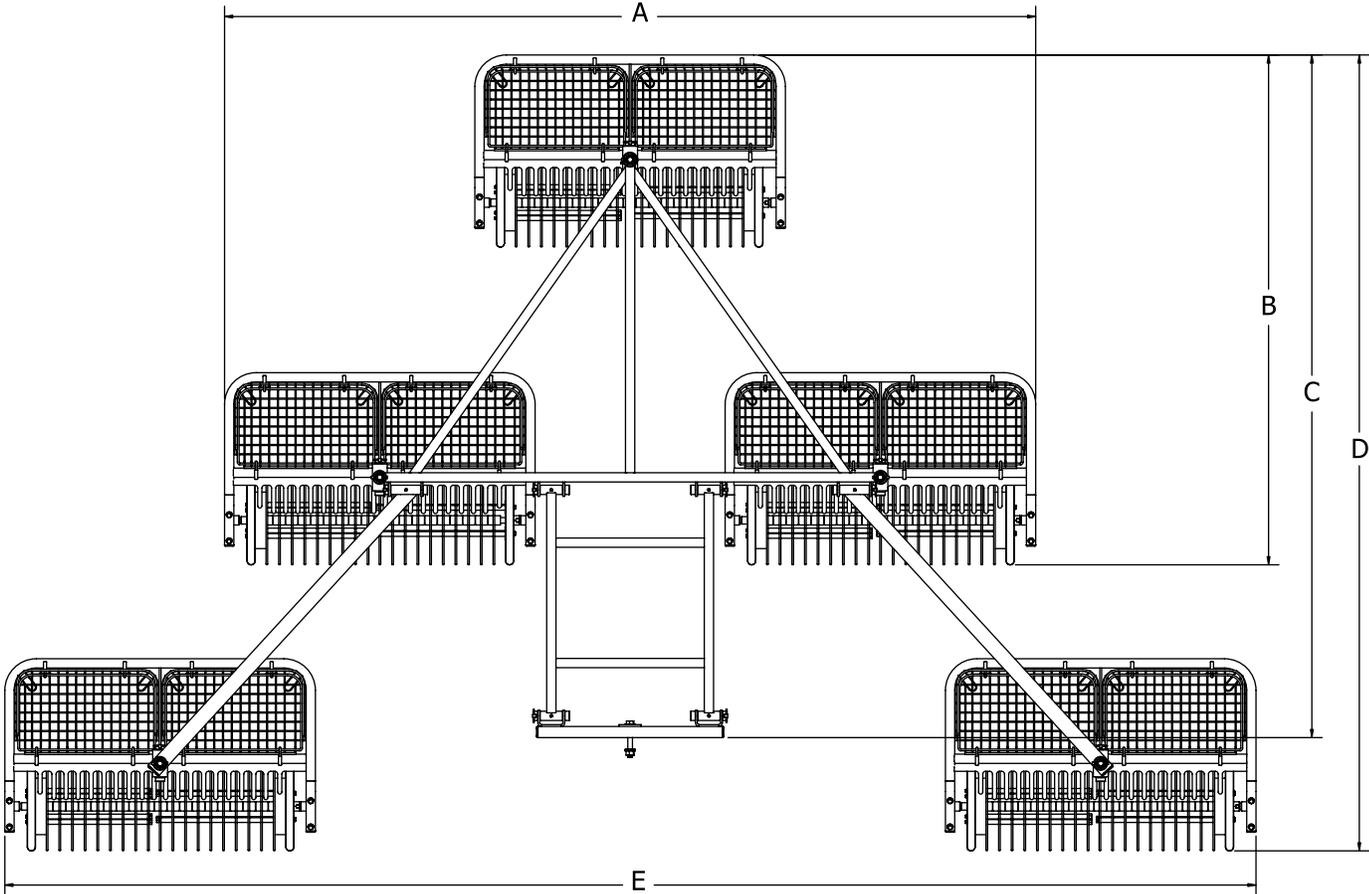
# MAGNUM HARVESTER PARTS MANUAL & ASSEMBLY INSTRUCTIONS

Part Numbers: 85000 (Three Gang), 85100 (Five Gang)



# MAGNUM HARVESTER SPECIFICATIONS

Model Number	# Gangs								Weight
		"A"	"B"	"C"	"D"	"E"	"F"	"G"	
80000	3	9.0 ft	5.8 ft	7.8 ft	N/A	N/A	4.50 in	21.43 in	310 lbs
80100	5	9.0 ft	5.8 ft	7.8 ft	9.0 ft	15.0 ft	4.50 in	21.43 in	460 lbs



# MAGNUM HARVESTER WARRANTY

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Standard Golf Company warrants its products to be free from defects in materials and workmanship within a period of one year from the date of purchase. Standard Golf's sole responsibility under this warranty shall be to repair, replace, or refund to its Distributor the price of the defective product or component. All such repairs, refunds and replacements are subject to such rules, terms and conditions as Standard Golf may promulgate from time to time.

## MAGNUM HARVESTER MAINTENANCE PROCEDURES

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### Daily

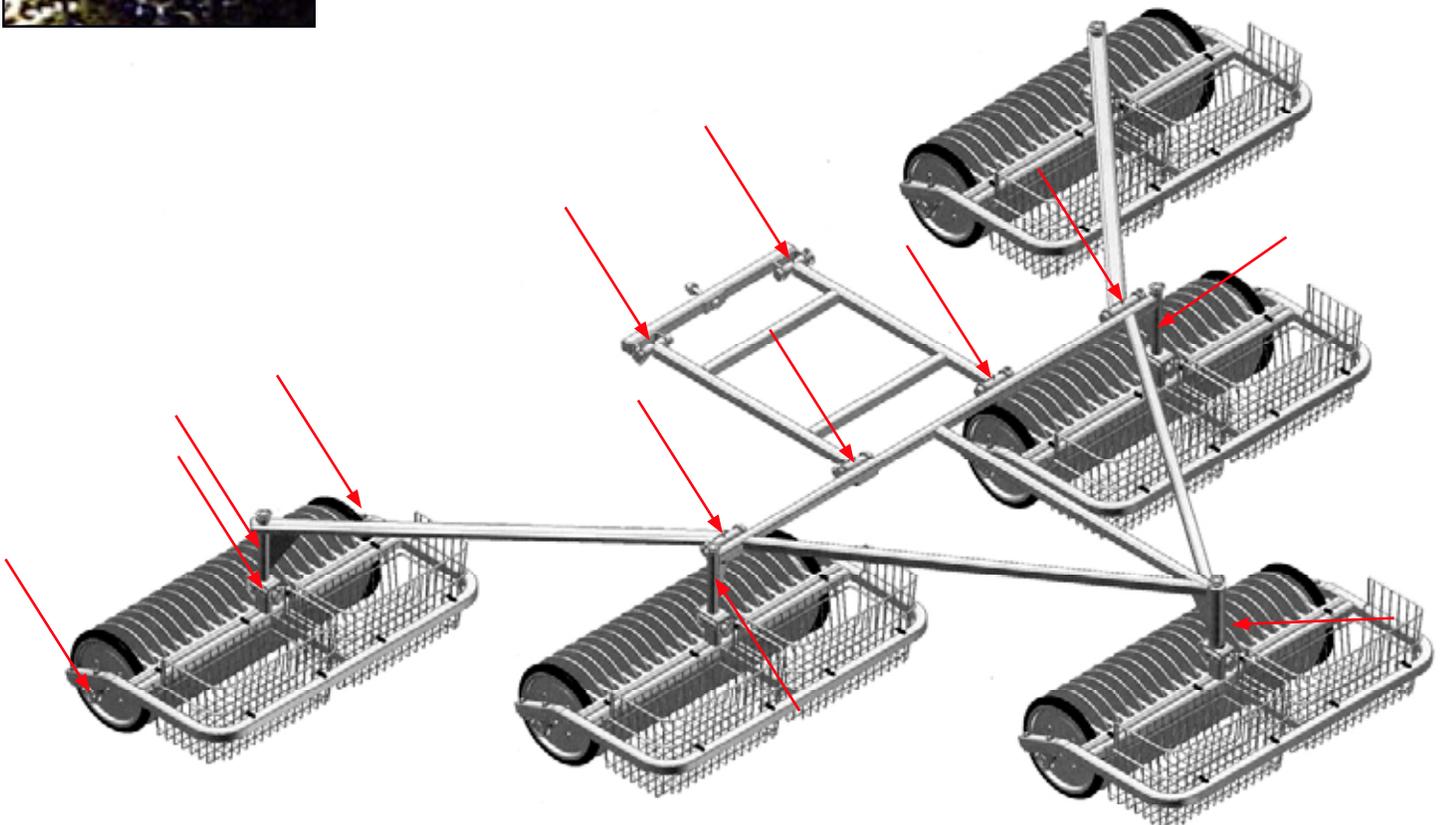
- Check for evidence of physical damage and loose hardware. Replace and/or repair as necessary.

### Monthly

- Check all hinge points for lubrication, grease as needed. (see below for grease zerk locations)



Zerk locations are shown below. Zerk locations are identical on all gangs, making 26 total zerks for a five gang, and 16 total for a three gang.



# MAGNUM HARVESTER ASSEMBLY INSTRUCTIONS

Pictures and instructions are written for a five gang assembly. Note that not all pictures and instructions apply to three gang assemblies.

1. Remove all parts from the box and place on the ground in a large open area as shown in diagram to the right. Be sure that the front gang (with the Front Gang Pin - See #3) is placed in the front position. The remaining rear gangs are identical and do not need to be placed in any specific order.



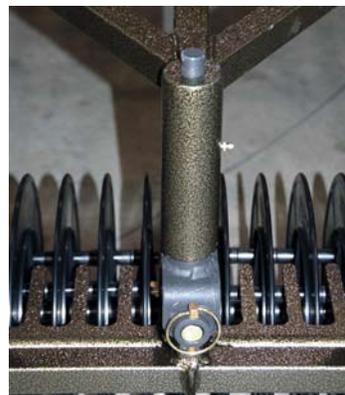
2. Make sure that the right and left arm assemblies are on the correct sides. The correct positions are shown in the diagram to the right. (five gang only)



3. On the front gang (with Front Gang Pin) assembly, remove the pin and pin collar from the shaft, leaving the spring as shown in the diagram.



4. Slide the A-Frame over the shaft and spring. You may need to push down on the assembly to get the required space at the top of the shaft to insert the pin collar and pin. Insert pin collar and pin as shown in the diagram.



5. With the front gang attached, move to either of the two gangs located directly behind the front gang.

6. Remove the pin collar, and pin from the shaft on the next two gangs behind the front gang.



7. Slide A-Frame onto shaft. Then attach the pin collar with the pin as shown. Repeat for each of the two gangs behind the front gang.



8. With three gangs now attached, now move to the arm assemblies. (five gang only)

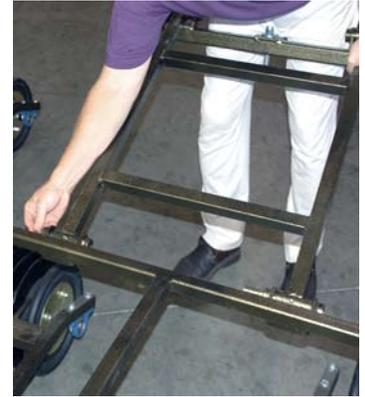
9. Remove pin from the arm assembly and attach the arm to the A-Frame as shown, then re-insert pin. Repeat this process for each arm assembly. (five gang only)



10. Remove pin collar and pin from the rear gang. Slide arm assembly onto shaft, and replace pin collar, and pin to the top of the shaft as shown. Repeat for remaining gang. (five gang only)



11. Remove the two pins from the rear of the A-Frame. Insert the push frame (as shown) into the space provided. Insert pins and be sure mount is secure.



12. All gangs and the push frame should be attached and secure.



13. To attach to vehicle, pull vehicle up to within a few inches from the push frame assembly as shown.



14. Place bolt through the push frame assembly with washer as shown. Tighten nut on the back side until snug, then "back off" nut one quarter turn to allow the Harvester to pivot independently from the vehicle.



15. Your Standard Golf Harvester is now ready for use.

